





In 2019, Akij Ceramics won the prestigious Best Brand Award in Ceramic Tiles Category from Bangladesh Brand Forum in association with Nielsen Bangladesh. This success only inspires Akij Ceramics to continue making the best quality products, humanly possible.

Redefining The Art of Tiles

Since the beginning of Akij Ceramics' journey in 2012, rather than just creating tiles, it has been an effort to implement aesthetic development in lifestyle and a philosophy of pursuing perfection. Hard work and dedication has enabled Akij Ceramics to acquire a leading position in the Tiles industry of Bangladesh.

Starting with a production capacity of 20,000 square meter tiles per day, the growing demand of the market has led Akij Ceramics to produce 49,500 square meter tiles per day.

State-of-the-art technology combined with the superior brains in the tiles industry have brought beautifully crafted wall and floor tiles to existence. Mirror Polished, Rustic, Satin Matt tiles and many more textures continued to give the consumers the experience of a lifetime. The consumers have been empowered not only with the best designs and various sizes, but also with impeccable durability that has become the market standard since.

Using the latest European technologies in its facilities, Akij Ceramics is working relentlessly to minimize its carbon footprint. Crafting the experience of a lifetime every day, Akij Ceramics is developing continuously with an unquenched thirst to remain the best in the tiles industry and to provide you with the very best.



30x60 cm | Glossy | WALL TILES















D 6016 LG 1 D 6016 LG 2

D 6016 LG 3 D 6016 LG 4















D 6017 1 D 6017 2 6017 LP

D 6015 1 D 6015 2 6015 BE

AKIJ CERAMICS 30x60 cm | Glossy | WALL TILES







6005 LBE D 6005 LBE 2 6005 DBE





6012 LG D 6012 LG





The name VANITA is an Italian word, meaning grace and refinement. This premium range of kitchen and bathroom wall tiles reflects refinement and flair of our customers' lifestyle in its exquisite and elegant designs.







V 30611 LBE VD 30611 LBE 2 V 30611 DBE









V 3060 7 BE VD 30607 BE 3 VD 30607 BE 2 V 3060 7 DBE









V 3060 9 LBE VD 30609 LBE 2 V 3060 9 DBE









V 30618 LBE VD 30618 V 30618 DBE







V 3060 5 LBE 2 VD-30605 LBE2 V 3060 5 DBE 2







V MT 30615 W1 V MT 30615 W2







V MT 30616 LBE VD MT 30616 V MT 30616 DBE



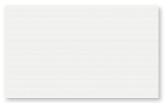
V MT 6014 W2 V MT 6015 BE



AKIJ CERAMICS 30x50 cm | Glossy | WALL TILES







5002 LBE D 5002 LBE 5002 DBE







5015 LG D 5015 5015 DBE







5000



5001 BE







5017 LBR D 5017 5017 DBR





5018 LBE D 2 5018 5018 DBE













V 30513 LBR VD 30513 1 VD 30513 2 V 30513 DBR









V 30515 LGR VD 30515 V 30515 DGR







V 30504 G VD 30504 G1 V 30504 LM



30x50 cm | Ougar | WALL TILES



VSG 30506 LBR VDSG 30506 VSG 30506 DBR



V SG 3050 4 LGR VD SG 3050 4 V SG 3050 4 DGR





30x50 cm | Ougar | WALL TILES

SUGAR

Impeccable finesse and exquisite surface beauty define the Sugar Finish tiles. The unique touch of stability and sense of fashion make the already dynamic sugar finish tiles stand out in the crowd. These Vitrified tiles are more scratch resistant than regular tiles. Adding definition to a space, they change its entire look to your liking. Created with the combination of royal essence and contemporary elegance, the Sugar Finish tiles are best suited for living rooms, bedrooms and lavish office spaces.





V SG 30501 BE VD SG 30501 BE 1

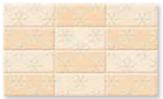




V SG 30501 YE VD SG 30501 YE 1







VSG 3050 3 LBE VD SG 3050 3 VSG 3050 3 DBE







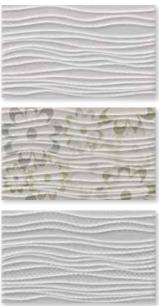
V SG 30501 LBR VD SG 30501 LBR 1 V SG 30501 DBR



30x50 cm | Ougar | WALL TILES



V SG 3050 4 BE VD 1 SG 3050 4 VD 2 SG 3050 4



V SG 30502 LG VD SG 30502 LG 1 V SG 30502 DG



V SG 30502 LP VD SG 30502 LP 1 V SG 30502 DP





V SG 30502 LBR VD SG 30502 LBR 1 V SG 30502 DBR



30x50 cm | Rustic | WALL TILES









RP V30509 BR RP V30509 GR RP V30509 BE RP V30509 LG



V 30508 R3







RP V30510 GBE RP V30510 BR RP V30510 BL





V 30507 R3 V 30507 R6





2014 LGR D 2014 1 2014 DGR







2013 LBE D 2013 1 2013 DBE







2012 LGR D 2012 1 2012 DGR







2011 LBR D 2011 1 2011 DBR



20x60 cm | Glossy | WALL TILES







N 2003 LBE N D 2003 N 2003 DBE







2002 LBL D 2002 2003 DBL







N 2004 LG N D 2004 N 2004 DG



N 2005 BE N D 2005



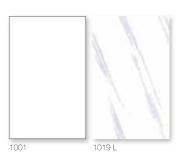
20x60 cm | Matt | WALL TILES





N 2006 BE



























D 1099 1 D 1099 2

1098 LBR D 1098 1 1098 DBR

1034 LBE D 1034 1034 DBE











1032 LGR D 1032



RP D 1004

RP 1004 DBE

25x40 cm | Glossy | WALL TILES





D 1084 LBE 1

1084 DBE

D 1050 LBE 1

1050 DBE





20x30 cm | WALL TILES







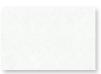
RP 602 LGR RP D 602 DGR RP 602 DGR







RP 602 LBE RP D 602 DBE RP 602 DBE







RP 603 LBL RP D 603 DBL RP 603 DBL







RP 603 LBR RP D 603 LBR RP 603 DBR







RP 601 LBL RP D 601 LBL RP 601 DBL





RP 601 LP RP D 601 LP







RP 601 LBE RP D 601 DBE RP 601 DBE







RP 601 LG RP D1 601 LG RP 601 DG



RP 601 BR



RP 601 BE

















737 BL D 737









745 LBE D 745 745 DBE

740 LBR D 740 740 DBR

736 LBE D 736 736 DBE





741 BE

746 GR











747 G

742 G

723 BE

723 BL













686 GPR

686 PBL

724 P

724 BL

707 PBL

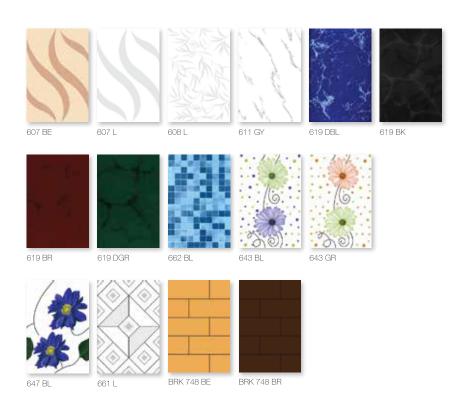
20x30 cm | WALL TILES







20x30 cm | WALL TILES



20x7.5 cm | CLADDING TILES







OLIVIA WHITE



OXFORD IVORY



TRAVERTINO ROYAL



12 PGVT 1







12 PGVT 2





12 PGVT 7





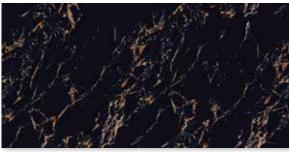
12 PGVT 5



12 PGVT 8



12 PGVT 4









12 SM IMPRESSION



12 SG AMAZON



12 SG RED STONE



12 SG RANGOLI



















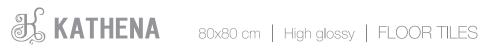






8PGVT 18







8PGVT 20

8PGVT 16



The invention of tiles came with the freedom of choice in decorating homes and commercial spaces. From the first tile in history, this invention has come a long way giving birth to numerous sizes and designs in favor of different usage. With the evolving needs in decorating large spaces, both home and commercial, architects have been feeling the need of aesthetically pleasing durable tiles that can magnify the beauty of any space they design. To bring the perfect solution, Akij Ceramics has introduced 800x800 mm large tiles with various texture and design, fulfilling every need of the architects.

KATHENA tiles are 12 mm thick and come in various designs addressing different needs of different spaces. This range of premium quality porcelain tiles boasts both matt and glossy engraved design. Among those, Travertine inspired design, Onyx Marble inspired design and Wood Oak design are the most sought after around the world. Beside engraved, polished, and matt textures, these beautiful tiles also come in Lappato finish, a cement face inspired semi-gloss appearance.

For large scale contemporary projects, architects are not just seeking durable tiles, but something magnificently beautiful to eyes and life-like to tactile senses. Here, the 800x800 mm tiles from Akij Ceramics come as a natural choice, leaving others leagues behind.



8 PGVT 10



8 PGVT 11



8 PGVT 12



TRAVERTINE INSPIRATION

Travertines bring an indisputable elegance to classic ambiences as well as to the spaces designed with a contemporary look. These tiles reveal the beauty of natural stone in such a unique style that few materials created by the hand of man can equal. The spaces where Travertines deploy their tonalities, create worlds where classic essence goes hand in hand with modernism.



8 PGVT 5



8 PGVT 13



8 PGVT 14



8 PGVT 15



B PGVT 17





8SM ALMOND PEACH





8SM PARIS



8SM PRESTIGE PECH



8SM 2 BE



8SM 3 BE







8SM 1 LG 8SM 1 D









8SM OSCAR 5



KATHENA 80x80 cm | Matt Carving | FLOOR TILES Sugar



8 SG PINE WOOD 1



8 SM ROSE WOOD



8 SM WHITE WOOD







6 MATRIX 1



6 MATRIX 2



6 MATRIX 3



6 MATRIX 5



6 MATRIX 6

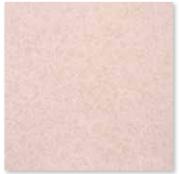


6 MATRIX 7





6 PULATI 1



6 PULATI 3



6 PULATI 2

With evolving time, needs in the construction field have evolved as well. As cutting edge technology is taking over, products are now more focused to address problems that previously were ignored. The same thing happened to tiles industry. While the introduction of tiles to the world brought convenience and freedom in decoration for many spaces, tiles in high traffic areas suffered the erosion of surface texture and damage easily due to heavy footfall. To bring an end to this suffering, Akij Ceramics has introduced Double Charge Porcelain Tiles, a perfect solution to take the abuses in high traffic areas.

The top layer of these highly durable mirror polished tiles is 2-3 mm thick. Because of this feature, these tiles can withstand much more abuses while retaining their beauty for a longer period of time. As the MoH (Measurement of Hardness) of these tiles is high in number, the longevity of these tiles is very high as well. As a result, these 'natural marble look' tiles can endure extreme abuses in commercial spaces, offices, hotels, shopping malls and indoors yet retain their polished look effortlessly.

There was a time, when Bangladesh had no other options but to rely on imported construction materials for superior quality. But the time has changed now because of relentless effort and foresight of pioneers like Akij Ceramics. By introducing Double Charge Porcelain Tiles, Akij Ceramics has paced a step further towards the golden age of construction, creating a class of its own.

AKIJ CERAMICS

The mass favourite- Glazed Vitrified Tiles and Polished Glazed Vitrified Tiles are the most tested and sought after tiles in the ceramics industry. Neither their core strength nor their surface lustre fade with time. The everlasting beauty of these tiles makes them eligible to suit in any place perfectly. Retaining the elegance and classy look in all conditions, these tiles make a great choice for commercial spaces, restaurants, and houses.



6 PGVT CG 44



6 PGVT CG 43









6 PGVT CG 38 (RANDOM)







6 PGVT CG 39 (RANDOM)

AKIJ CERAMICS



6 PGVT CG 42



6 PGVT CG 41



6 PGVT CG 40



6 PGVT CG 37



6 PGVT CG 36



6 PGVT CG 34



AKIJ CERAMICS 60x60 cm | Polish | FLOOR TILES



6 PGVT CG 33



6 PGVT CG 32



6 PGVT CG 26



6 PGVT CG 25





6 PGVT CG15



AKIJ CERAMICS 60x60 cm | Polish | FLOOR TILES



6 PGVT 16GY



6 PGVT 16BE



6 PGVT CG09



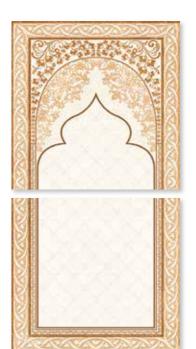
6 PGVT 1 BE





6 PGVT 03 BE











6PGVT 17G1 6PGVT 17G2

AKIJ CERAMICS



6SM 15



6SM 06 GY



6SM 02 BE



6SM 01 BE

SATIN MATT

Satin Matt tiles are suitable for any space of the house, especially for vast bathrooms using intricate light design. Because of the soft and sober appearance, Satin Matt tiles can be considered as the substitute of natural stone. These tiles can be cleaned easily and provide the essence of a bigger space. For this reason, the Satin Matt tiles can also be used in living rooms, bedrooms, dining areas and on the ceiling. These tiles are smooth to touch and offer a softer appearance than the other finishes.



AKIJ CERAMICS 60x60 cm | Satin Matt | FLOOR TILES



6SM 03 BR



6SM 14



6SM 04 BR



6SM 16





CEMENT SERIES TILES INSPIRATION

Cement sand aggregate, the most banal of building materials is elusive and may not appeal to touch as a well fired brick, but when the mixture is used in the right combination by brilliant architects, the results are riveting and astonishing. Architects have praised its aesthetic and atmospheric qualities not just for its abilities in form making, but for the feel of this material, the light and shadow it creates, its particular sense of 'grunt' – or its lightness and delicacy.

The cement series tiles of Akij Ceramics prevail the similar truthfulness of its tactile quality and allure a feeling of the same cementitious character that architects cherish. The Cement Series Tiles are among the most practical and beautiful types of tiles available and can stand up to a lot of use, making them a great choice even for areas which see a lot of traffic. You don't need to worry about stains or scratches as long as the tiles are properly installed and maintained, as their surfaces are very hardwearing.

Choosing Akij Ceramics Cement Series Tiles can be truly rewarding for a unique tiling solution that can add color, style and a designer feel to every room at your home. A thoughtful application of the tiles of such stature can make asymmetry as graceful as symmetry, or turn volumes of space into engrossing mysteries.



AKIJ CERAMICS 60x60 cm | Rustic | FLOOR TILES



6 RS 01 BR



6 RS 01 GY



6 RS 01 LBE



6 RS 01 GR



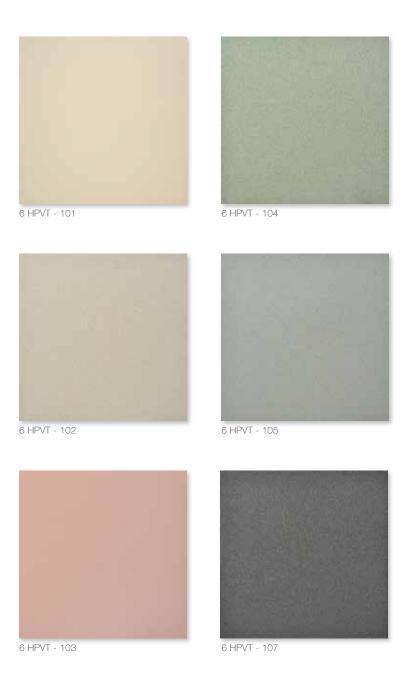
6 RS 01 DGR



6 RS 01 DGRK



60x60 cm | FLOOR TILES POLISH SALT & PEPPER



AKIJ CERAMICS

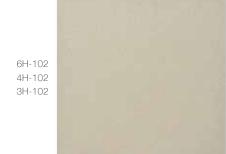
HOMOGENEOUS

6H = 60x60 cm

4H = 40x40 cm

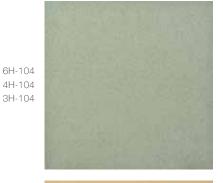
3H = 30x30 cm













6H-106 4H-106 3H-106



AKIJ CERAMICS 40x40 cm | Porcelain Print | FLOOR TILES



4HD 57 BL



3HP 30513 DBR



3HP 30506 DBR



2011 LBR



2014 DGR



3HP 2003 DBE



3HP 5016 LBE



3HP 5015 LG



3HP 1097DBR



3HP 30515 LGR



3HP 5018 LBE



3HP 2001 DBE



3HP 2005 BE



3HP 1019 L



3HP 1035 LBL



3HP 83 BL



3HP RP 1004 LBE





3 HP 1097 DBR



3 HP 30504 DGR



3 HP 71 BE



3 HP 90 DBE



3 HP 1084 DBE



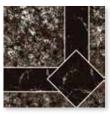
3HP 6007 DBR





301





314 BR



317 GR



319 R



320 BE



324 G



334 GP



Load Bearing Capacity Over 6000 N | 15 mm thickness Skid resistant | Thermal shock & Chemical resistant





3H 101 HT 15



3H 102 HT 15



3H 107 HT 15

ROSA

INNOVATIVE SANITARYWARE SOLUTION





Gracelia 'S' Trap Water Closet



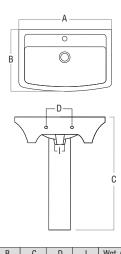


Α	В	С	Е	L	J	K	Wgt. (kg)
700	360	400	800	150	240	102	26.5

All dimensions are in mm. Tolerance +5%

Gracelia Wash Basin





Α	В	С	D	- 1	Wgt. (kg)
500	410	815	135	45	12

All dimensions are in mm. Tolerance ± 5%

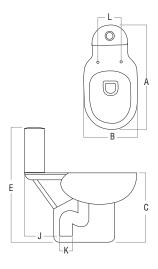
Color range





Valentina 'S' Trap Water Closet



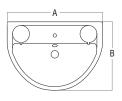


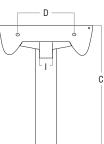
Α	В	С	Е	L	J	K	Wgt. (kg)
680	360	400	800	150	240	102	20.5

All dimensions are in mm. Tolerance ± 5%

Valentina Wash Basin







Α	В	С	D	I	Wgt. (kg)
600	480	850	280	45	14

All dimensions are in mm. Tolerance ±5%

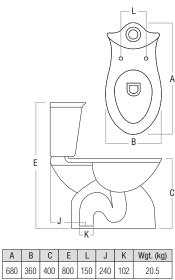
Color range





Marina 'S' Trap Water Closet

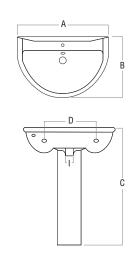




All dimensions are in mm. Tolerance ±5%

Marina Wash Basin 50 & 60 cm





Α	В	С	D	- 1	Wgt. (kg)
500	420	840	230	45	10
600	490	860	280	45	14

All dimensions are in mm. Tolerance ± 5%







Margo 'S' Trap Water Closet



Margo Wash Basin 50 & 55 cm

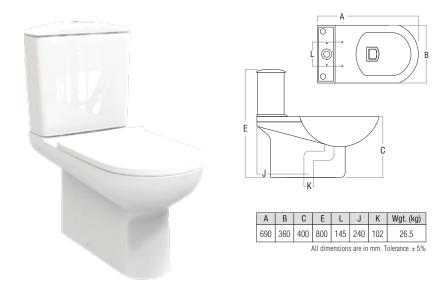


All dimensions are in mm. Tolerance ±5%

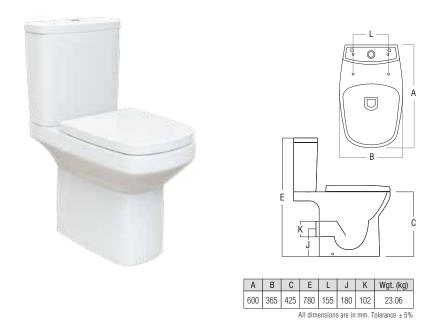




Fiona 'S' Trap Water Closet



Thames CC TW Water Closet ('P' Trap)

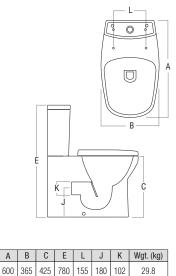




WATER CLOSET | WASH BASIN

Thames CC BTW Water Closet 'P' Trap

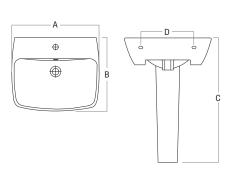




All dimensions are in mm. Tolerance ±5%

Thames Wash Basin 40 cm, 50 cm, 55 cm & 60 cm





ITEM	Α	В	С	D	Wgt. (kg)
40 cm WB	400	360	850	120	9.14
50 cm WB	500	420	850	200	11.7
55 cm WB	550	462	850	280	14.62
60cm WB	600	504	850	280	17.5

All dimensions are in mm. Tolerance ± 5%

Color range: THAMES Series comes only in white color



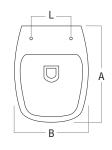
WATER CLOSET | WASH BASIN

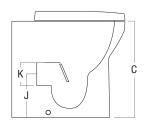
Thames BTW Conceal Flushing Water Closet ('P' Trap)



Α	В	С	L	J	K	Wgt. (kg)
500	365	425	155	180	102	22.16

All dimensions are in mm. Tolerance ± 5%





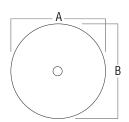
Color range: THAMES Series comes only in white color

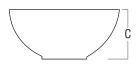
Moon Stone Table Top Wash Basin



Α	В	C	Wgt. (kg)
450	450	200	10





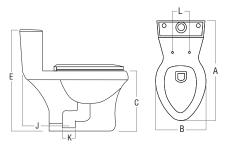




WATER CLOSET | WASH BASIN

Gracelia Single Piece 'S' Trap Water Closet



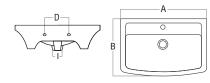


Α	В	С	Е	L	J	K	Wgt. (kg)
700	360	400	800	150	240	102	26.5

All dimensions are in mm. Tolerance ± 5%

Gracelia Wash Basin 50 cm





Α	В	D	1	Wgt. (kg)
500	410	135	45	12

All dimensions are in mm. Tolerance $\pm 5\%$





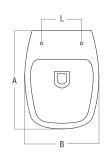


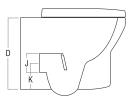
Thames Wall Hung Conceal Flushing



Α	В	С	L	J	K	Wgt. (kg)
500	365	364	155	180	102	25.6

All dimensions are in mm. Tolerance ±5%









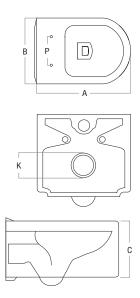


Bonita 'P' Trap Wall Hung



Α	В	С	K	Р	Wgt. (kg)
570	360	305	102	145	28

All dimensions are in mm. Tolerance ± 5 %







Ritz - Wash Basin 50 cm



Oriana - Wash Basin 50 cm



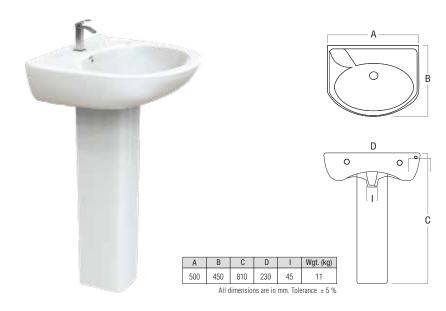




Victoria - Wash Basin 55 cm



Nova - Wash Basin 50 cm







Margo - Wash Basin 50 cm

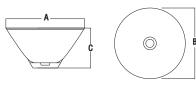






Nathalia - Table Top





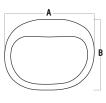
	А	В	С	Wgt. (kg)
	400	400	145	5.5
Ī	Д	II dimensions	are in mm. Tole	erance + 5 %

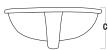
Deigo - Over Counter



Α	В	С	Wgt. (kg)
560	485	210	7

All dimensions are in mm. Tolerance ± 5 %



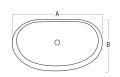


Mona - Under Counter



Α	В	С	Wgt. (kg)
560	390	195	7

All dimensions are in mm. Tolerance ± 5 %











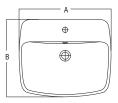


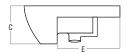
Thames - Semi Counter Top Basin



Α	В	С	Е	Wgt. (kg)			
500	420	152	275	11.78			
All dimensions are in mm. Telerance . E 9/							

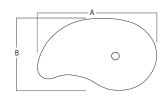
All dimensions are in mm. Tolerance ± 5 %





Quora - Table Top





Α	В	С	Wgt. (kg)
660	390	155	10
Δ	II dimensions	are in mm. Tole	erance + 5 %





WASH BASIN

Moon - Table Top



Α	В	С	Wgt. (kg)
450	450	200	10

All dimensions are in mm. Tolerance $\pm\,5\,\%$

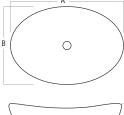
A B



Shell Bowl - Table Top



	Α	В	С	Wgt. (kg)
Г	435	345	185	7.5
_	Λ.	II dimonologo	oro in mm. Tole	F 0/



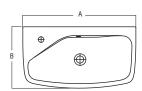


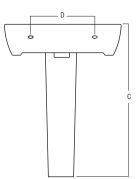




Thames - Short Projection Basin







Α	В	С	D	Wgt. (kg)
450	250	850	320	6.65

All dimensions are in mm. Tolerance ± 5 %



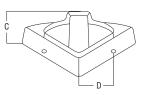




Corner Basin



	•
B I	





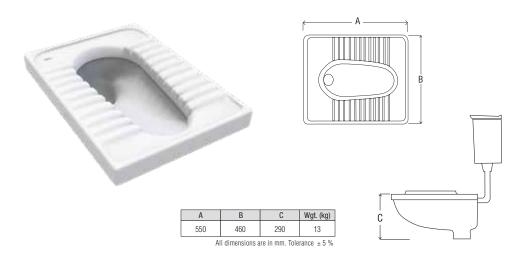
Α	В	С	D	J	Wgt. (kg)
450	380	150	150	90°	6.28

All dimensions are in mm. Tolerance $\pm\,5\,\%$

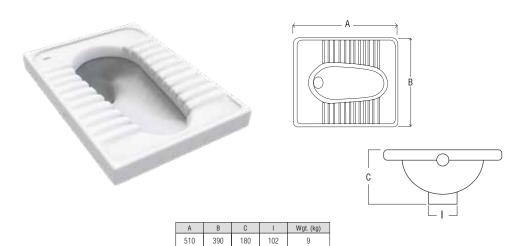




Lea 29 cm



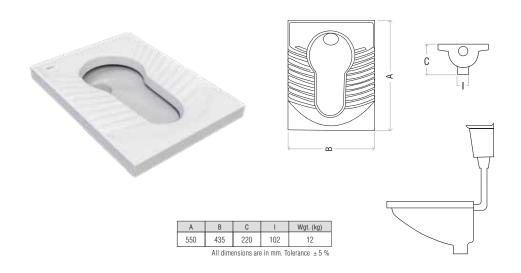
Oriana 18 cm



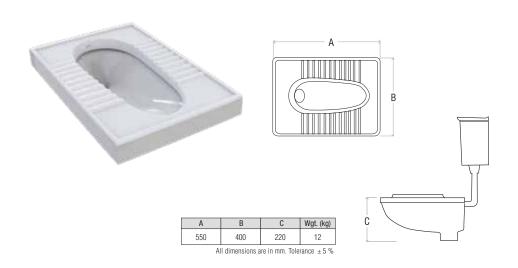
All dimensions are in mm. Tolerance ± 5 %



Ritz 22 cm



Nova 22 cm





TECHNICAL SPECIFICATION

Dry pressed ceramic tiles with low water absorption Technical Specification

Date: 2020/02/05

ISO 13006:2012 (E), BDS ISO 13006:2006; Group B Ia (E \le 0.5%) Work size: 300x300 mm / 400x400 mm / 600x600 mm / 600x1200 mm / 800x800 mm

Test Description	Test Method	International Standard	Bangladesh Standard	Akij Ceramics Value
Dimensional & surface quality				
Length & width, deviation in %	ISO 10545 2	±0.6%	±0.5%	±0.1%
Thickness, deviation in % of the average thickness		±5%	±5%	±4%
Straightness of sides, maximum deviation from straightness in %		±0.5%	±0.5%	±0.1%
Rectangularity, maximum deviation in %		±0.5%	±0.5%	±0.2%
Surface flatness, maximum deviation from the surface flatness in % a) centre curvature, related to diagonal, b) edge curvature, related to the work size, c) warpage, related to diagonal,		±0.5%	±0.5%	±0.2%
Surface quality	1	A minimum of 95% free from vi	of the tiles shall be sible defects	Minimum of 98% free from visible
Physical properties				
Water absorption, % by weight	ISO 10545 3	≤0.5%	≤0.5%	≤0.2%
Modulus of rupture, in N/mm ²	ISO 10545 4	≥35	≥35	≥40
Resistance to deep abrasion of unglazed tiles: removed in volume, mm ³	ISO 10545 6	Maximum 175	Maximum 175	≤140
Resistance to surface abrasion: of glazed tiles intended for use on floor	ISO 10545 7	Report abrasion class & cycle passed	Report abrasion class & cycle passed	Min. Class II
Coefficient of linear thermal expansion, from ambient temperature to 100°C	ISO 10545 8	Test method available	Test method available	≤6x10 ⁶
Thermal shock resistance	ISO 10545 9	Test method	Test method	Resistant
Crazing resistance, for glazed tiles	ISO 10545 11	Required	Required	3 Cycles Passes
Frost resistance	ISO 10545 12	Required	Required	Resistant
Chemical properties				
Resistance to staining a) glazed tiles; b) unglazed tiles;	ISO 10545 14	For glazed tile: Min. Class 3 For unglazed tile: Manufacturer to state classification	For glazed tile: Min. Class 3 For unglazed tile: Manufacturer to state classification	For glazed tile: Min. Class 3 For unglazed tile: Min. Class 2
Resistance to chemicals Resistance to low concentrations of acids and alkalis a) glazed tiles; b) unglazed tiles;	ISO 10545 13	Manufacturer to state classification	Manufacturer to state classification	No damage
Resistance to chemicals Resistance to high concentrations of acids and alkalis a) glazed tiles; b) unglazed tiles;	ISO 10545 13	Test method available	Test method available	No damage
Resistance to household chemicals and swimming pool salts a) glazed tiles; b) unglazed tiles	ISO 10545	Minimum GB Minimum UB	Minimum GB Minimum UB	Minimum GA Minimum UA

Product colors in this Brochure are as close to the actual product colors as possible through modern printing process. However, different light conditions and other technical aspects can cause variation in color or shapes. Please refer to actual product for colors.

Date: 2019/10/19

Dry pressed ceramic tiles Technical Specification

ISO 13006;2012 (E), BDS ISO 13006;2006; Group B III (E>10%)

Work size: 300x500 mm / 300x600 mm / 200X600mm

Test Description	Test Method	International Standard ISO 13006:2012 (E)	Bangladesh Standard BDS ISO 13006 2006	Akij Ceramics Value
Dimensional & surface quality				
Length & width, deviation in %	ISO 10545 2	±0.75%	+0.6% to 0.3%	±0.3%
Thickness, deviation in % of the average thickness		±10%	±10%	%9∓
Straightness of sides, maximum deviation from straightness in %		±0.3%	±0.3%	±0.3%
Rectangularity, maximum deviation in %		*9.0∓	±0.3%	±0.3%
Surface flatness, maximum deviation from the surface flatness in % a) centruc curvature, related to diagonal, b) edge curvature, related to the work size, c) warpage, related to diagonal,		+0.5% to 0.3%	+0.5% to 0.3%	+0.5% to 0.3%
Surface quality		A minimum of 95% of t	A minimum of 95% of the tiles shall be free from visible defects	Minimum of 98% free from visible defects
Physical properties				
Water absorption, % by weight	ISO 105453	Average >10%, Individual minimum 9%	Average >10%, Individual minimum 9%	10% to 15%
Modulus of rupture, in N/mm ²	ISO 105454	≥15	≥ 15	≥16
Thermal shock resistance	ISO 105459	Test method available	Test method available	Resistant
Crazing resistance, for glazed tiles	ISO 10545 11	Required	Required	Resistant
Frost resistance	ISO 10545 12	Required	Required	Resistant
Chemical properties				
Resistance to staining a) glazed tiles;	ISO 10545 14	For glazed tile: Min. Class 3	For glazed tile: Min. Class 3	For glazed tile: Min. Class 4
Resistance to chemicals Resistance to low concentrations of acids and alkalis a) glazed tiles;	ISO 10545 13	Test method available	Test method available	No damage
Resistance to high concentrations of acids and alkalis (except HF) a) glazed tiles;	ISO 10545 13	Test method available	Test method available	No damage

Corporate Office

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