Size: w-5.25" x H-10"

Promise of Perfection





From 2019 to 2022, Akij Ceramics has won the prestigious **Best Brand Award** consecutively. Bangladesh Brand Forum and Nielsen Bangladesh have been finding Akij Ceramics the number one brand in Ceramic Tiles Category for four years. Akij Ceramics also has been recognized by the award from the world's largest independent arbiter of branding, **Superbrands**, for 2023 and 2024.

And these achievements are inspiring us to continue making the best quality products humanly possible and with the pride of achieving the ultimate best.

Redefining The Art of Tiles

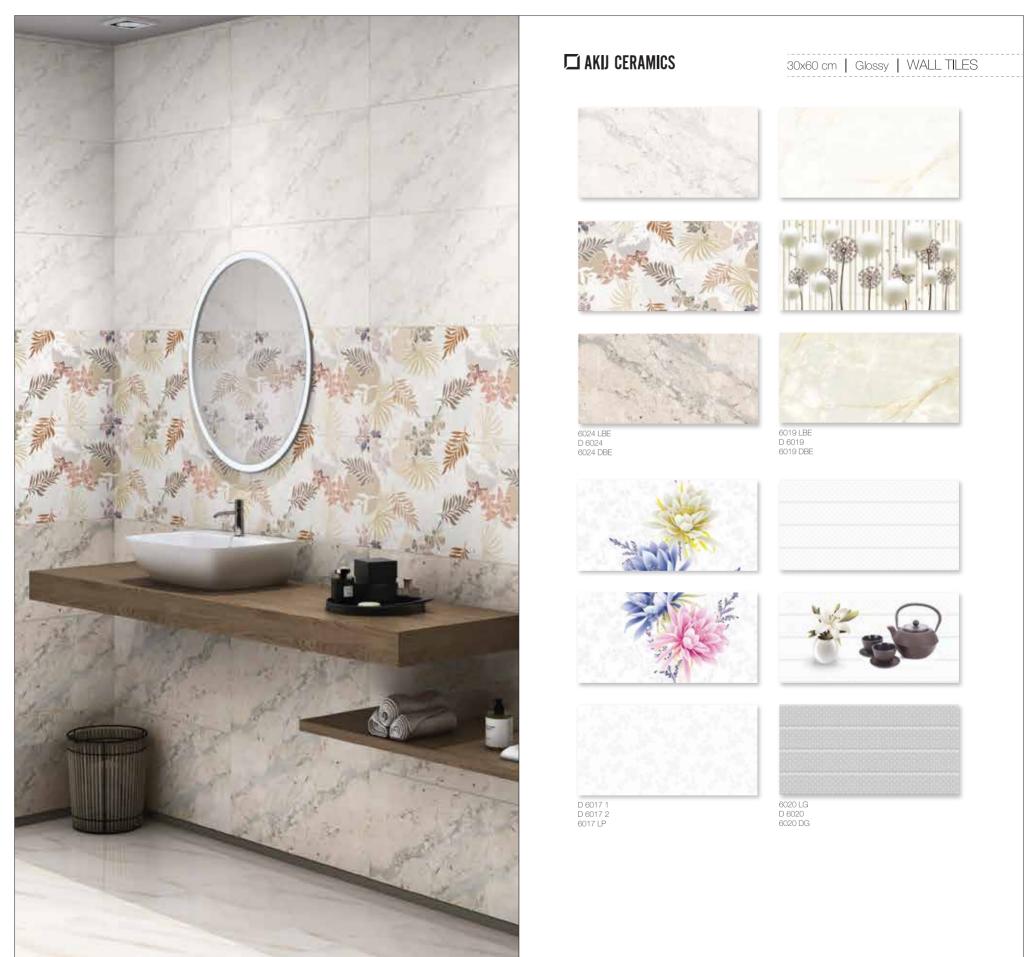
Since the beginning of Akij Ceramics' journey in 2012, rather than just creating tiles, it has been an effort to implement aesthetic development in lifestyle and a philosophy of pursuing perfection. Hard work and dedication has enabled Akij Ceramics to acquire a leading position in the Tiles industry of Bangladesh.

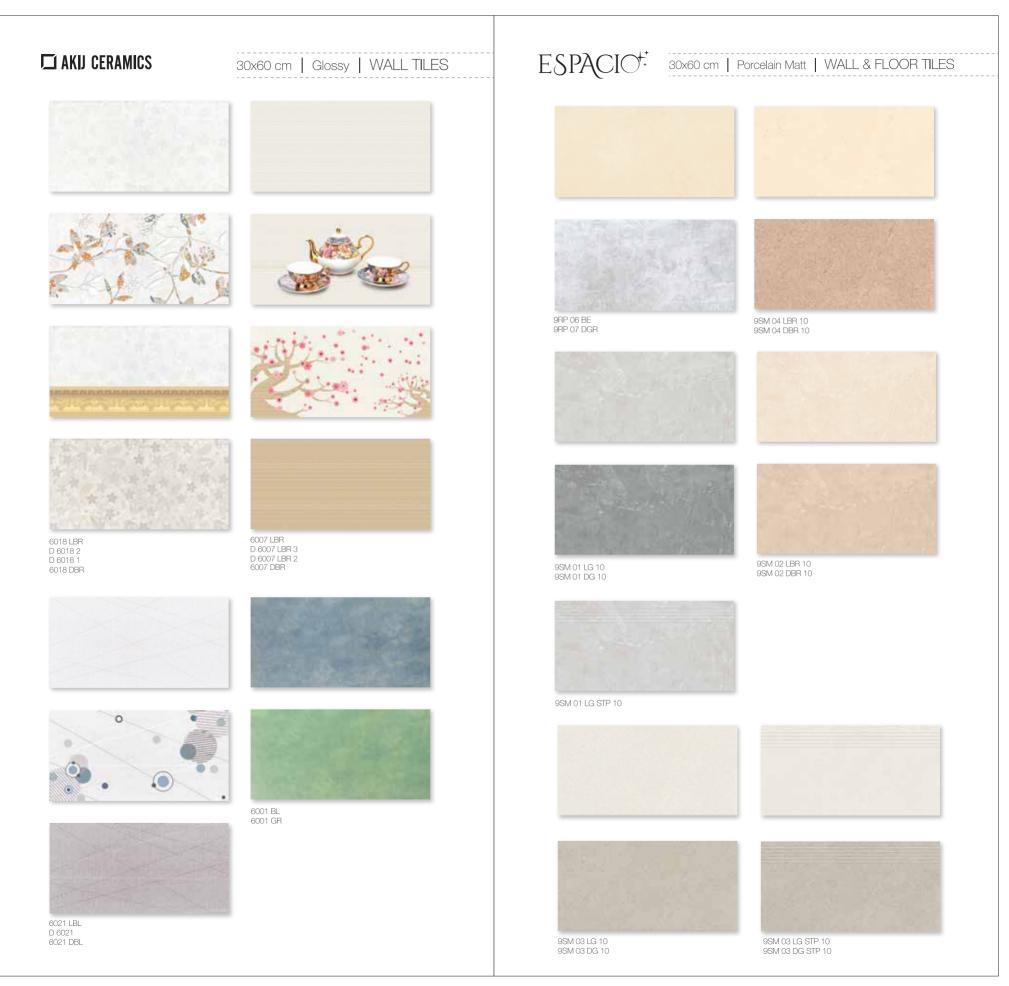
Starting with a production capacity of 20,000 square meter tiles per day, the growing demand of the market has led Akij Ceramics to produce 69,500 square meter tiles per day.

State-of-the-art technology combined with the superior brains in the tiles industry have brought beautifully crafted wall and floor tiles to existence. Mirror Polished, Rustic, Satin Matt tiles and many more textures continued to give the consumers the experience of a lifetime. The consumers have been empowered not only with the best designs and various sizes, but also with impeccable durability that has become the market standard since.

Using the latest European technologies in its facilities, Akij Ceramics is working relentlessly to minimize its carbon footprint. Crafting the experience of a lifetime every day, Akij Ceramics is developing continuously with an unquenched thirst to remain the best in the tiles industry and to provide you with the very best.









ESPACIO[‡]

30x60 cm | Ougar | PORCELAIN WALL TILES







9SG 04 LGR (Upcoming) 9D SG 04 MG







9SG 05 LBE (Upcoming) 9D SG 05 MG 9SG 05 DBE











9SG 01 LBR 9D SG 01 9SG 01 DBR



9SG 02 LBE 9D SG 02 9SG 02 DBE

30x60 cm | Ougar | PORCELAIN WALL TILES







9SG 03 LGR 9D SG 03 9SG 03 DGR



30x60 cm | Granula | WALL TILES

The name VANITA is an Italian word, meaning grace and refinement. This premium range of kitchen and bathroom wall tiles reflects refinement and flair of our customers' lifestyle in its exquisite and elegant designs.

Ambience can't be shaded more glittering than Granula. Akij Ceramics is the only company in Bangladesh that has come up with such light catching aesthetic - The Granula. Yielding pre-eminent sugar glazing attributes, Akij Ceramics lays out every tone of color into it. There the everyday life finds unlimited range of decorations.



ASTER ROSA LT ASTER ROSA DR ASTER ROSA DK







CRYSTAL GRIS LT CRYSTAL GRIS DR CRYSTAL GRIS DK







30x60 cm | Glossy | WALL TILES











V 30618 LBE

V 30628 LBE VD 30628 2 V 30628 DBE













V 30625 LBR VD 30625 V 30625 DBR

V 30611 LBE VD 30611 LBE 2 V 30611 DBE







30x60 cm | Glossy | WALL TILES













V 3060 7 BE VD 30607 BE 2 VD 30607 BE 3 V 3060 7 DBE

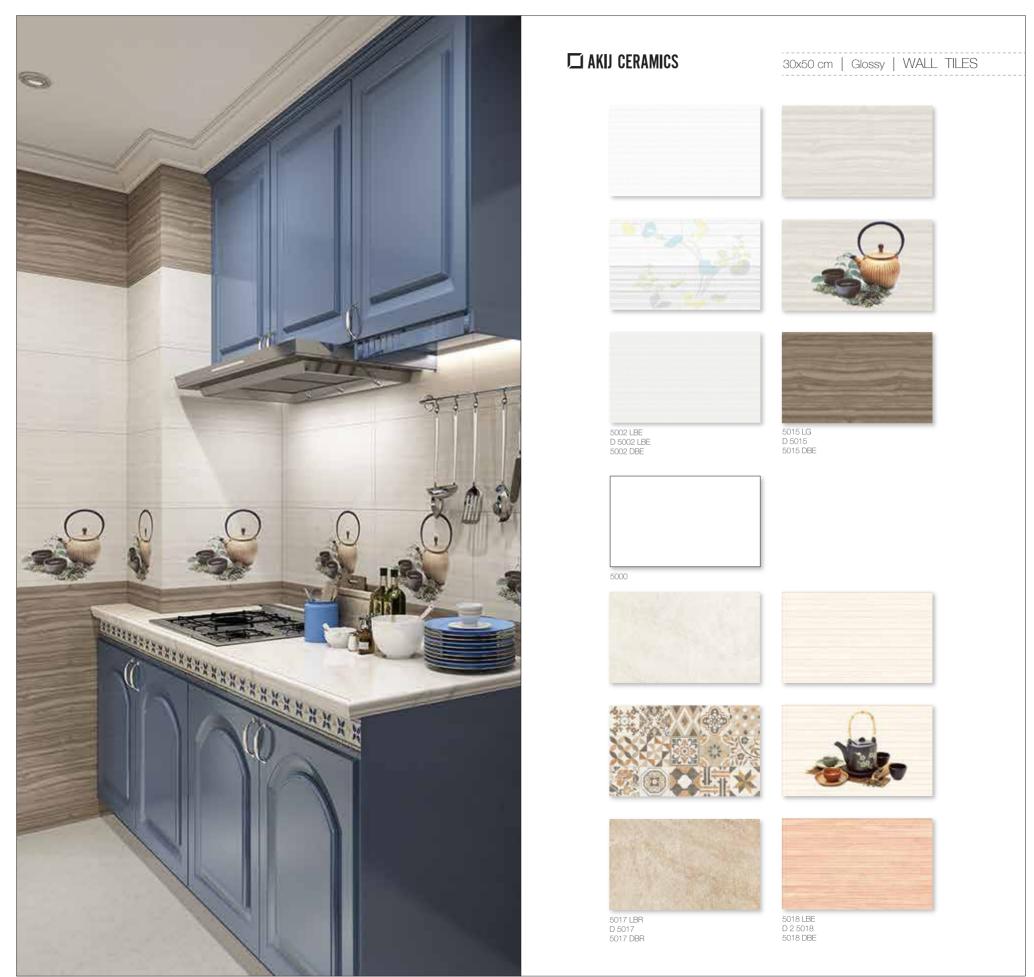
30x60 cm | Matt | WALL TILES







V MT 30616 LBE VD MT 30616 V MT 30616 DBE







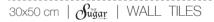
30x50 cm | Glossy | WALL TILES



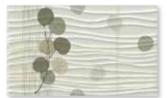




V 30515 LGR VD 30515 V 30515 DGR









V SG 3050 4 LGR VD SG 3050 4 V SG 3050 4 DGR





V SG 30501 BE VD SG 30501 BE 1



30x50 cm | Sugar | WALL TILES

Impeccable finesse and exquisite surface beauty define the Sugar Finish tiles. The unique touch of stability and sense of fashion make the already dynamic sugar finish tiles stand out in the crowd. These vitrified tiles are more scratch resistant than regular tiles. Adding definition to a space, they change its entire look to your liking. Created with the combination of royal essence and contemporary elegance, the Sugar Finish tiles are best suited for living rooms, bedrooms and lavish office spaces.







VSG 30506 LBR VDSG 30506 VSG 30506 DBR



30x50 cm | Granula | WALL TILES



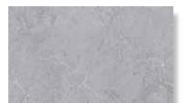
















GL 552 LBE GL D 552 GL 1 GL D 552 GL 2





30x50 cm | Granula | WALL TILES





GL D 553 LS GL 553 GY

30x50 cm | Rustic | WALL TILES













RP V30509 BR RP V30510 GBE RP V30510 BR RP V30510 BL

☐ AKIJ CERAMICS

25x40 cm | Glossy | WALL TILES



















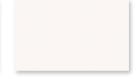
1042 LGY D 1042 1042 DGY

1043 LBR D 1043 1043 DBR

1044 LGY D 1044 1044 DGY



















1045 LGY D 1045 1045 DGY

1037 LGR D 1037 1037 DGR

1041 LBE D 1041 1041 DBE

















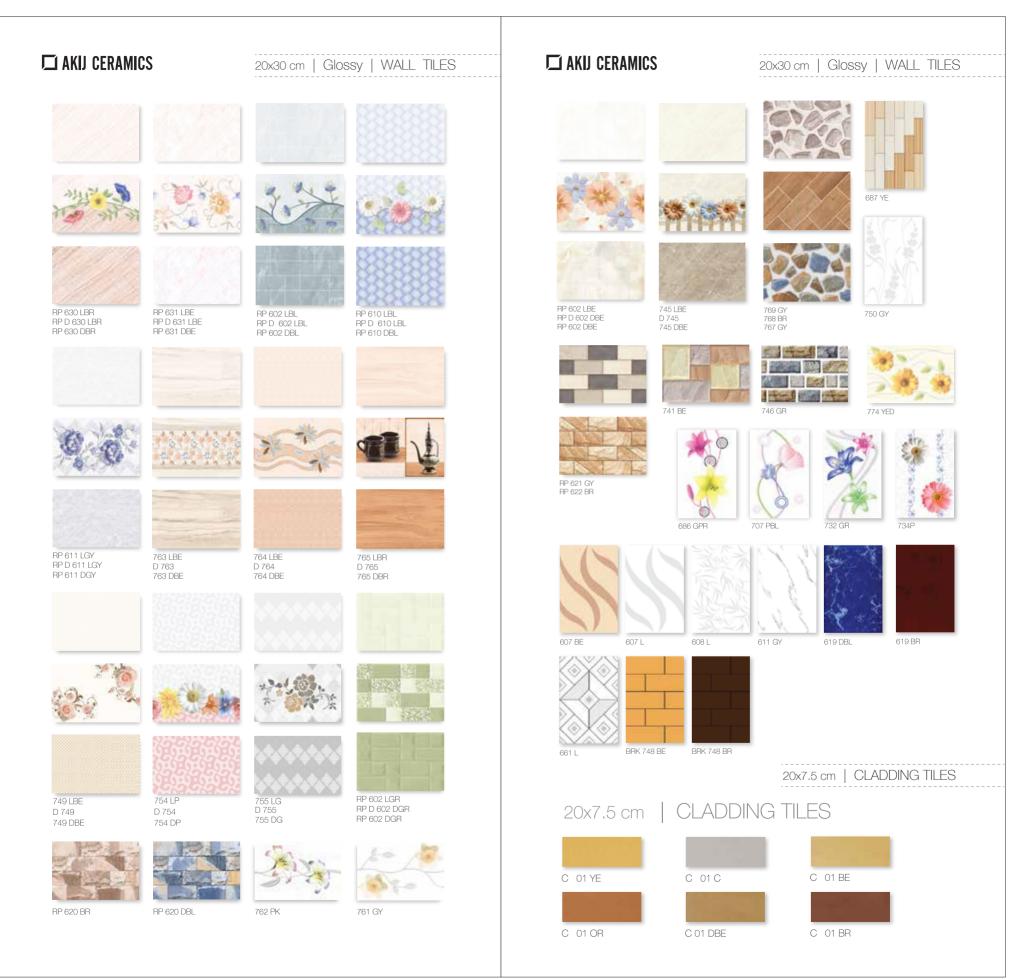


1084 LBE D 1084 LBE 1 1084 DBE

1038 LBR D 1038 1038 DBR

1040 LBE D 1040 1040 DBE





The premium range of floor tiles from Kathena is of international standard quality. The magnificent designs are aristocratic and elegant. They give your homes the sophistication that is also associated with your persona and stature.





60x120 cm | Sugar Glaze | FLOOR TILES (Upcoming)



12 SG 01 P 1 (Random)



12 SG 01 P 2 (Random)



12 SG 01 P 3 (Random)



12 SG 01 P 4 (Random)



60x120 cm | Sugar Glaze | FLOOR TILES (Upcoming)



12 SG 02 P 1 (Random)



12 SG 02 P 2 (Random)



12 SG 02 P 3 (Random)



12 SG 02 P 4 (Random)



60x120 cm | Sugar Glaze | FLOOR TILES (Upcoming)



12 SG 03



12 SG 04



12 SG 05



12 SG 06



60x120 cm | High Glossy | FLOOR TILES



60x120 cm | High Glossy | FLOOR TILES



12 PGVT 17 P 1 (Random)



12 PGVT 17 P 2 (Random)



12 PGVT 17 P 3 (Random)



12 PGVT 17 P 4 (Random)



12 PGVT 18 P 1 (Random)



12 PGVT 18 P 2 (Random)



12 PGVT 18 P 3 (Random)



12 PGVT 18 P 4 (Random)



60x120 cm | High Glossy | FLOOR TILES



60x120 cm | High Glossy | FLOOR TILES



12 PGVT 15



12 PGVT 13



12 PGVT 12



12 PGVT 11



12 PGVT 10



12 PGVT 9



2 PGVT 6



12 PGVT 4



60x120 cm | High Glossy | FLOOR TILES



OLIVIA WHITE



TRAVERTINO ROYAL



KATHENA

60x120 cm | High Glossy | FLOOR TILES



60x120 cm | Sugar | FLOOR TILES



12 SM IMPRESSION

60x120 cm | Matt Carving | FLOOR TILES



12SM 03 MC





80x80 cm | High Glossy | FLOOR TILES



















80x80 cm | High Glossy | FLOOR TILES









80x80 cm | Matt Carving | FLOOR TILES



8SM IMPRESSION



KATHENA

80x80 cm | Matt Carving | FLOOR TILES



8SM PRESTIGE PECH



8SM ALMOND PEACH

80x80 cm | Matt | FLOOR TILES



8SM OSCAR 3



8SM OSCAR 5





8 SM ROSE WOOD





60x60 cm | Lappato | FLOOR TILES

Lappato

An exquisite fusion of styles and designs. The semi-polished offering from Akij Ceramics comes up with out of the ordinary looks & phenomenal aesthetics. Urban and industrial outfit can get modernized similarly paralleled with art-consciousness, matching your personality with deep thoughts. In essence, live in clover touching on artistry.









60x60 cm | High Glossy | FLOOR TILES UPCOMING







6 PGVT HG 02





3 PGVI HG 03

6 PGVT HG 04





60x60 cm | Mirror Polish | FLOOR TILES

With evolving time, needs in the construction field have evolved as well. As cutting edge technology is taking over, products are now more focused to address problems that previously were ignored. The same thing happened to tiles industry. While the introduction of tiles to the world brought convenience and freedom in decoration for many spaces, tiles in high-traffic areas suffered the erosion of surface texture and damage easily due to heavy footfall. To bring an end to this suffering, Akij Ceramics has introduced Double Charge Porcelain Tiles, a perfect solution to take the abuses in high-traffic areas.

The top layer of these highly durable mirror polished tiles is 2-3 mm thick. Because of this feature, these tiles can withstand much more abuses while retaining their beauty for a longer period of time. As the MoH (Measurement of Hardness) of these tiles is high in number, the longevity of these tiles is very high as well. As a result, these 'natural marble look' tiles can endure extreme abuses in commercial spaces, offices, hotels, shopping malls and indoors yet retain their polished look effortlessly.

There was a time, when Bangladesh had no other options but to rely on imported construction materials for superior quality. But the time has changed now because of relentless effort and foresight of pioneers like Akij Ceramics. By introducing Double Charge Porcelain Tiles, Akij Ceramics has paced a step further towards the golden age of construction, creating a class of its own.



6 MATRIX 1



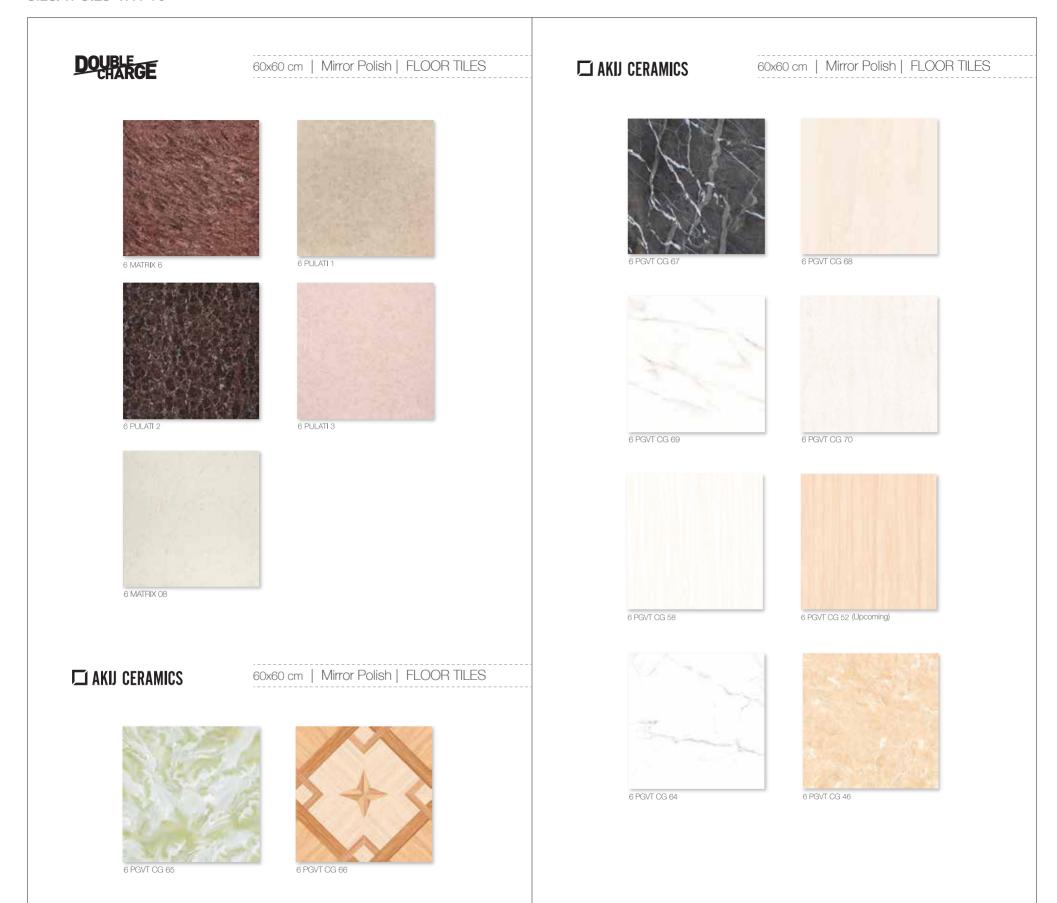
6 MATRIX 2

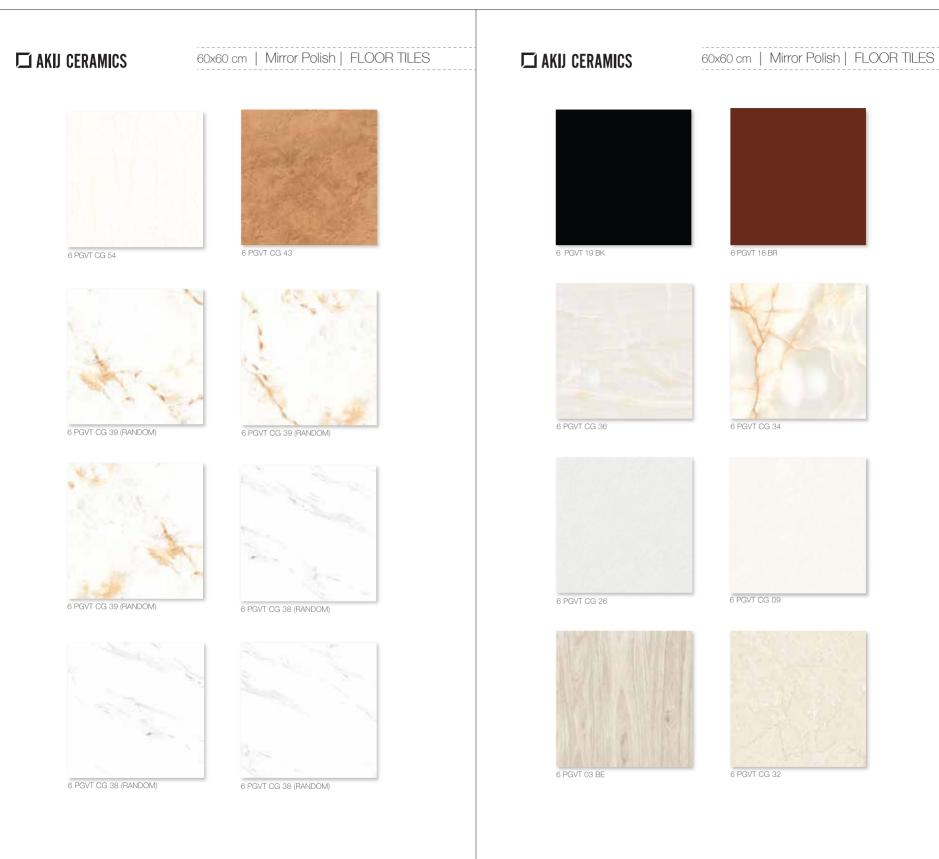


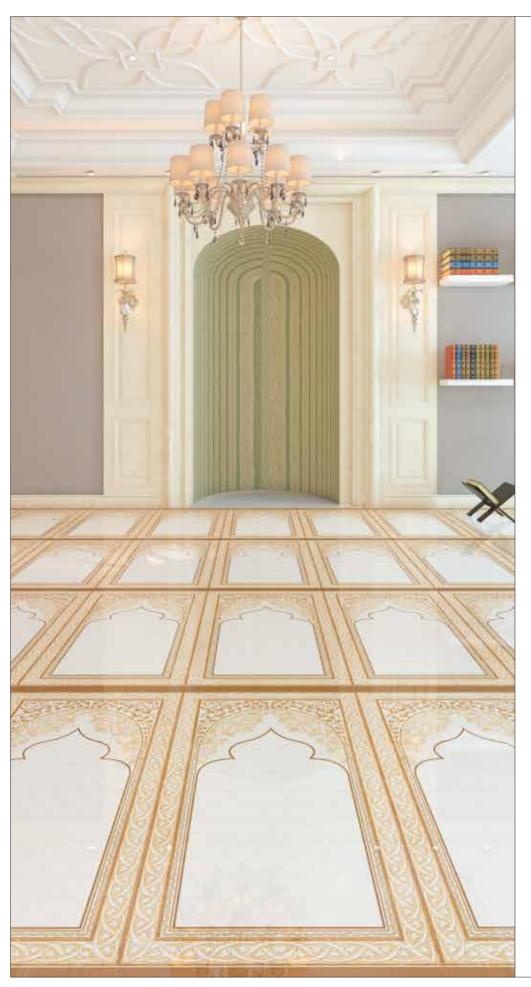
6 MATRIX 3



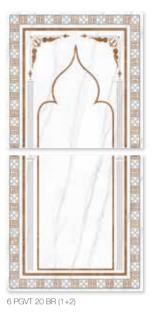
6 MATRIX 5

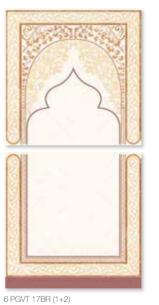






60x60 cm | Mirror Polish | FLOOR TILES







6 PGVT 17G (1+2)



60x60 cm | Satin Matt | FLOOR TILES



6SM 01 BE



6SM 06 GY



6SM 02 BE



6SM 15



6SM 04 BR



SM 03 BR

60x60 cm | Rustic | FLOOR TILES

AKIJ CERAMICS

60x60 cm | Rustic | FLOOR TILES

CEMENT SERIES TILES INSPIRATION

Cement sand aggregate, the most banal of building materials is elusive and may not appeal to touch as a well fired brick, but when the mixture is used in the right combination by brilliant architects, the results are riveting and astonishing. Architects have praised its aesthetic and atmospheric qualities not just for its abilities in form making, but for the feel of this material, the light and shadow it creates, its particular sense of 'grunt' - or its lightness and delicacy.

The cement series tiles of Akij Ceramics prevail the similar truthfulness of its tactile quality and allure a feeling of the same cementitious character that architects cherish. The Cement Series Tiles are among the most practical and beautiful types of tiles available and can stand up to a lot of use, making them a great choice even for areas which see a lot of traffic. You don't need to worry about stains or scratches as long as the tiles are properly installed and maintained, as their surfaces are very hardwearing.

Choosing Akij Ceramics Cement Series Tiles can be truly rewarding for a unique tiling solution that can add color, style and a designer feel to every room at your home. A thoughtful application of the tiles of such stature can make asymmetry as graceful as symmetry, or turns volumes of space into engrossing mysteries.



6 RS 01 DGRK



6 RS 01 LG



6 RS 01 BR





6 RS 02 GR





6 RS 01 GY



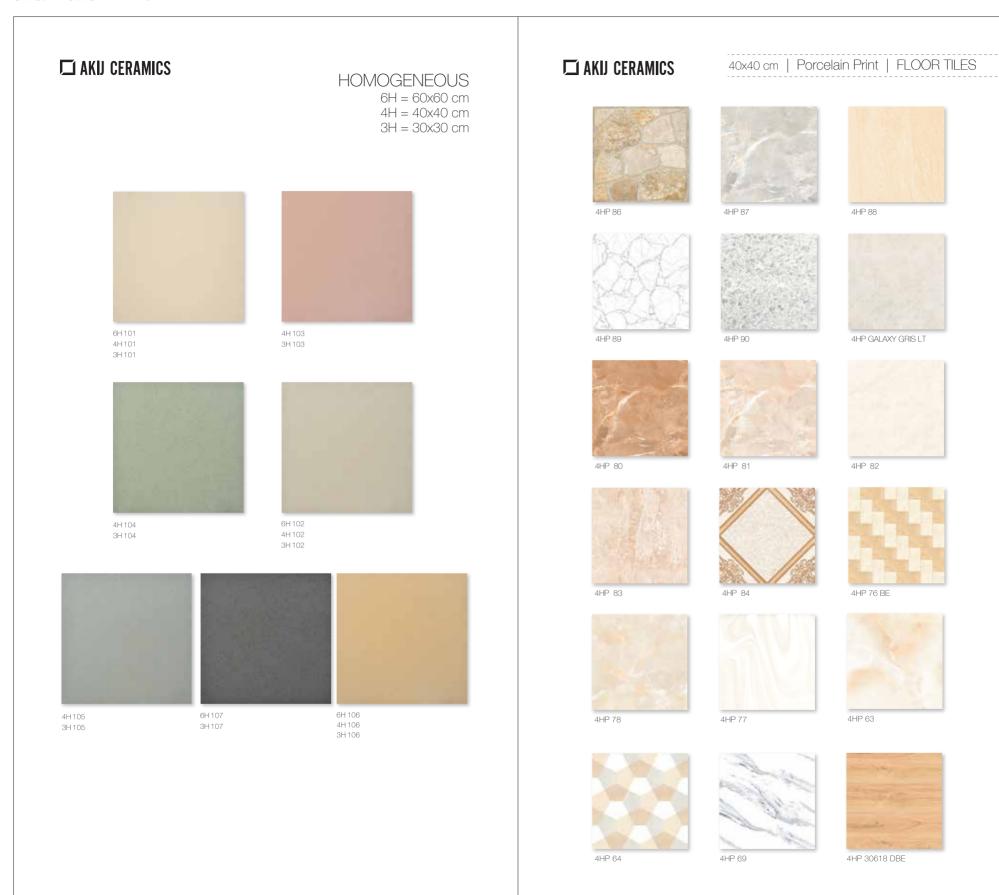




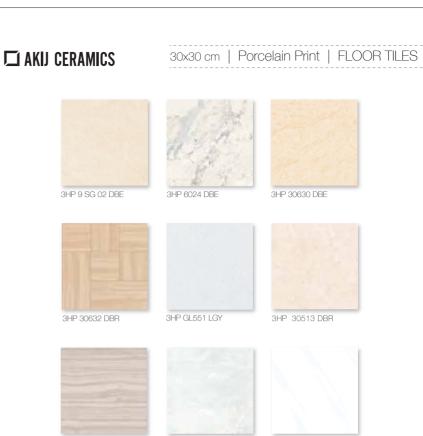




6 HPVT 107











সিরামিক টাইল্সের বৈশিষ্ট্য CHARACTERISTIC OF CERAMIC TILES

Variation in size, shade and pattern is an inherent characteristic of ceramics; therefore it is advised to purchase sufficient tiles to complete the job. The tiles should be mixed from various packs before fixing to give a pleasing blend of color and natural hue. Before opening the boxes of tiles, please check Tiles Code/design name, Manufacturing date with shift reference, Caliber & Shade Number and Grade, it is advisable to use tiles of same date/tone/batch no. in a single room. We recommend tile fixing by adhesives. No complaint will be entertained once the tiles are fixed.

সিরামিক টাইল্স তৈরি করার সময় মূলত খেয়াল রাখা হয় এর সাইজ, শেড এবং প্যাটার্নের বিষয়টি। সেজন্য টাইল্স ক্রয়ের আগে অবশ্যই যে ধরণের টাইল্সটি কেনা হবে, সেটার সম্পর্কে সুনিশ্চিত হয়ে নিতে হবে। রঙের সুন্দর মিশ্রণ এবং ডিজাইনে বসানোর জন্য বিভিন্ন প্যাক থেকে বেছে নিয়ে টাইলগুলো একসাথে মিলিয়ে টাইল্সের একটি সিরিজ নিজের মতো করে বানিয়ে নিতে হবে। তবে প্রতিটি বক্স খোলার আগে টাইল্সের কোড, ডিজাইনের নাম, শিফ্ট রেফারেঙ্গসহ উৎপাদনের তারিখ, ক্যালিবার ও শেড নম্বর, এবং গ্রেড চেক করে নেয়া উচিত। সবচেয়ে ভালো হয়, যদি একটি ঘরে ব্যবহৃত সবগুলো টাইল একই তারিখ/টোন/ব্যাচ নম্বরের হয় এবং টাইল্স বসানোর জন্য অ্যাডহেসিভ ব্যবহার করা হয়। উল্লেখ্য, টাইল্স একবার বসানো হয়ে গেলে এরপর কোনো অভিযোগ গ্রহণ্যোগ্য হবে না।



AKIJ CERAMICS



The surface on which the tiles are to be laid should be cleaned and free from dirt and dust particles to avoid contamination. The surface should be flat where the tiles are to be fixed. Before making the purchase the right type of tiles should be selected depending upon the intended area of usage.

(Note: Dust and grime leads to improper adhesion, undulation and air voids.)

যে জায়গার উপর টাইল্স স্থাপন করা হবে, সেই জায়গাটি যেন অবশ্যই পরিষ্কার, ধুলোবালিমুক্ত এবং সমতল থাকে। আর এই জায়গার অবস্থা এবং কাজ সম্পর্কে নিশ্চিত হয়ে টাইলস কিনতে হবে।

(দ্রষ্টব্য: ধুলোবালি ও ময়লা থাকলে টাইল্স সঠিকভাবে বসতে পারে না এবং নিচে বাতাস আটকে থাকে।)



The mortar mixture should be in the ratio of 1:3 cement to sand by volume. Recommended thickness of mortar bed for a new floor is 1" to 1.5" and for an old existing mosaic or cement floor 1/2" is sufficient. The mix should be used within two hours else unused or remaining mix should be discarded.

(Note: Cement curing start instantly if the mortar gets dehydrated its adhesive strength would get reduced. Adhesive based fixing is mandatary for floor and vitrified tiles when fixing on wall.)

মর্টার মিক্সচারের মোট আয়তনের হিসেবে সিমেন্ট ও বালির অনুপাত থাকতে হবে ১:৩। নতুন মেঝে বা টাইল্স স্থাপনের জায়গার ক্ষেত্রে সবচেয়ে ভালো ফলাফলের জন্য মর্টার বেডের পুরুত্ব এক (১)থেকে দেড় (১.৫) ইঞ্চি, এবং পুরোনো মোজাইক বা সিমেন্টে তৈরি মেঝে বা টাইল্স স্থাপনের জায়গার ক্ষেত্রে আধা (১/২) ইঞ্চি থাকা উচিত। মিক্স তৈরির দুই ঘণ্টার মধ্যে ব্যবহার করতে হবে। দুই ঘণ্টা পার হয়ে গেলে অব্যবহৃত কিংবা অবশিষ্ট মিক্স ফেলে দিতে হবে।

(দ্রষ্টব্য: মর্টারের পানির অংশ কম মনে হলে বা শুকিয়ে গেলে যত দ্রুত সম্ভব সিমেন্ট কিউরিং শুরু করতে হবে, তা না হলে মর্টারের অ্যাড়হেশন (জোড়া লাগা) -এর ক্ষমতা কমে যাবে। ফ্লোর টাইল্স এবং ওয়ালের ভিট্রিফায়েড টাইলস অবশ্যই অ্যাড়হেসিভ ব্যবহার করে খ্রাপন করতে হবে।)



- Arrange tiles in the desired layout before fixing. Ensure that there are equal cut tiles at either end. Proper gradient of floor should be provided for ease in drainage and ensuring avoidance of water accumulation.
- সর্বপ্রথম টাইলগুলো মূল লেআউট অনুযায়ী সাজিয়ে দেখে নিতে হবে। তাতে করে প্রতিটি টাইলের প্রান্তে অপর টাইলের সংযোগ এবং কাটিং সম্পর্কে নিশ্চিত হওয়া যাবে। এমনভাবে পরিকল্পনা সাজানো উচিত যেন টাইল্স বসানোর পর ঘরে কখনো পানি জমে না থাকতে পারে, অর্থাৎ মারাখান থেকে ক্রমান্বয়ে ঘরের প্রতিটি প্রান্ত পর্যন্ত মৃদু ঢালু রাখা।

LAYING THE TILES | টাইল্স স্থাপন

• Tiles should be completely immersed in clean water for about 45 minutes before using and should be laid as soon as the surface water is dried.

(Note: Floor and vitrified tiles are to be fixed with adhesive. hence, they are not required to be immerse in water.)



• টাইল্স স্থাপনের পূর্বে কমপক্ষে ৪৫ মিনিট টাইলগুলো পুরোপুরি পানিতে ডুবিয়ে রাখতে হবে। এরপর ওঠানোর পর তা শুকানোর সাথে সাথেই স্থাপন করার কাজ শুরু করতে হবে। (দ্রেষ্টব্য: ফ্লোর এবং ভিট্রিফায়েড টাইল্স যেহেতু অ্যাডহেসিভ ব্যবহার করে স্থাপন করা হয়, সেহেতু এই জাতীয় টাইল্স পানিতে ডুবিয়ে নেয়ার দরকার নেই।)



- Now the Arrow Mark (\uparrow) behind each tile should be checked and the laying plan needs to be set accordingly. Before fixing, previously cured mortar bed should be coated with a thin layer of cement slurry or tile fixing adhesive. This is very effective to draw grooves to ensure firm grip and strength and also to protect from creating air pockets.
- এবার প্রতিটি টাইলের পেছনের তীর চিহ্ন (个) দেখে নিতে হবে এবং সে অনুযায়ী ছাপনের পরিকল্পনা নির্ধারণ করতে হবে। এরপর ছাপনের পূর্বে আগের কিউরিং করা মর্টার বেডের উপরে পাতলা সিমেন্টের কাই কিংবা টাইল ফিক্সিং অ্যাডহেসিভের প্রলেপ দিয়ে দিতে হবে। এটি কার্যকর খাঁজ/দাগ/লাইন তৈরি করে যা মজবুত জোড় ও শক্তি নিশ্চিত করে এবং এয়ার পকেট (বাতাসের ফোকর) তৈরি হওয়া থেকে রক্ষা করে।

MACHICAL AND LANGE AND LANGE AND LANGE

LAYING THE TILES | টাইল্স স্থাপন



• Tiles should be gently and evenly tapped with rubber mallet after laying to ensure proper joint with the substrate.

(Note: Gentle tapping of mallet helps in eradicating air voids from the substrate leading to better adhesion and preventing cracks in future.)

• নিচের স্তরের সাথে সঠিকভাবে জোড়া

লাগানোর জন্য রাবারের হাতুড়ি দিয়ে আলতো করে এবং সমানভাবে টাইলগুলোর উপর আঘাত করতে হবে।

(দ্রষ্টব্য: এই প্রক্রিয়াটি নিচের স্তরের বাতাস বের করে দিয়ে টাইলগুলো সঠিকভাবে বসতে এবং ভবিষ্যতের ফাটল রোধ করতে সাহায্য করে।)

- Tiling should preferably be started from the center point of the area so that cut tiles, if any, come only on the sides.
- টাইল্স বসানোর কাজ গুরু করতে হবে

 একদম মাঝখান থেকে (যে জায়গায়
 টাইল্স ছাপন করা হবে)। এতে করে কাটা
 টাইলসগুলো ওয়াল/ফ্লোরের একেবারে
 প্রান্তে বা শেষ মাথায় গিয়ে বসবে।





Using the tile spacers, a grout joint of about 3-4 mm should be left between two tiles. The gaps between tiles should be filled with cementitious chemical grout available in the market. The instructions of grout manufacturer should be followed in order to avoid masonry complaint. After filling the joints with grout, the surface should be cleaned with sponge or a piece of cloth and filler should be allowed to set for 24 hours by avoiding all traffic there on.

টাইল্স স্পেসার এর সাহায্যে দুই টাইল্সের মধ্যবর্তী দূরত্ব (গ্রাউট জয়েন্ট) ৩-৪ মিলিমিটার রাখতে হবে। এরপর এই ফাঁকা জায়গাটি পূর্ণ করতে সিমেন্টজাতীয় এক ধরনের কেমিক্যাল গ্রাউট ব্যবহার করতে হবে। এই কেমিক্যাল গ্রাউট বাজারে কিনতে পাওয়া যায়। সঠিকভাবে গাঁথার জন্য গ্রাউট প্রস্তুতকারী কোম্পানির দেয়া নির্দেশিকা পড়ে নিতে হবে। জয়েন্টগুলি গ্রাউট দিয়ে পরিপূর্ণ করার পরে, মেঝে/পৃষ্ঠটি স্পঞ্জ বা কাপড়ের টুকরো দিয়ে পরিষ্কার করতে হবে। এরপর কমপক্ষে ২৪ ঘন্টার জন্য টাইল্সের উপর চলাচল বন্ধ রাখতে হবে।



Protective cover (thick polythene sheet / armor sheet) should be spread on the tiled floor to carry out any further work related to heavy equipment, carpentry, painting or any interior work etc.

টাইল্স বসানো পুরো স্থানটি সুরক্ষামূলক আবরণ (পুরু পলিথিন শিট / আরমার শিট) দিয়ে ঢেকে নিতে হবে, যদি ফ্লোরে/ওয়ালে অন্য কোনো ভারী সরঞ্জাম, আসবাবপত্র তৈরি, রঙের কাজ বা অন্যান্য অভ্যন্তরীণ সাজসজ্জার কাজ করা হয়।

AKIJ CERAMICS

TECHNICAL SPECIFICATION

Dry pressed ceramic tiles with low water absorption Technical Specification

Date: 2023/10/26

ISO 13006:2012 (E), BDS ISO 13006:2006; Group B Ia (E \leq 0.5%) Work size: 300x300 mm / 400x400 mm / 600x600 mm / 600x1200 mm / 800x800 mm

Test Description	Test Method	International Standard	Bangladesh Standard	Akij Ceramics Value
Dimensional & surface quality				
Length & width,	ISO 10545 2	±0.6%	±0.5%	±0.1%
deviation in %				
Thickness, deviation in % of the average thickness		±5%	±5%	±4%
Straightness of sides, maximum deviation from straightness in %		±0.5%	±0.5%	±0.1%
Rectangularity, maximum deviation in %		±0.5%	±0.5%	±0.2%
Surface flatness, maximum deviation from the surface flatness in % a) centre curvature, related to diagonal, b) edge curvature, related to the work size, c) warpage, related to diagonal,		±0.5%	±0.5%	±0.2%
Surface quality		A minimum of 95% free from v	of the tiles shall be isible defects	Minimum of 98% free from visible
Physical properties				
Water absorption, % by weight	ISO 10545 3	≤0.5%	≤0.5%	≤0.2%
Modulus of rupture, in N/mm²	ISO 10545 4	≥35	≥35	≥40
Resistance to deep abrasion of unglazed tiles: removed in volume, mm³	ISO 10545 6	Maximum 175	Maximum 175	≤140
Resistance to surface abrasion: of glazed tiles intended for use on floor	ISO 10545 7	Report abrasion class & cycle passed	Report abrasion class & cycle passed	Min. Class II
Coefficient of linear thermal expansion, from ambient temperature to 100°C	ISO 10545 8	Test method available	Test method available	≤6x10 ⁶
Thermal shock resistance	ISO 10545 9	Test method	Test method	Resistant
Crazing resistance, for glazed tiles	ISO 10545 11	Required	Required	3 Cycles Passes
Frost resistance	ISO 10545 12	Required	Required	Resistant
Chemical properties	100 100-10 12	rioquirou	rioquirou	T TOO/OTCH TE
Resistance to staining a) glazed tiles; b) unglazed tiles;	ISO 10545 14	For glazed tile: Min. Class 3 For unglazed tile: Manufacturer to state classification	For glazed tile: Min. Class 3 For unglazed tile: Manufacturer to state classification	For glazed tile: Min. Class 3 For unglazed tile: Min. Class 2
Resistance to chemicals Resistance to low concentrations of acids and alkalis a) glazed tiles; b) unglazed tiles;	ISO 10545 13	Manufacturer to state classification	Manufacturer to state classification	No damage
Resistance to chemicals Resistance to high concentrations of acids and alkalis a) glazed tiles; b) unglazed tiles;	ISO 10545 13	Test method available	Test method available	No damage
Resistance to household chemicals and swimming pool salts a) glazed tiles; b) unglazed tiles	ISO 10545	Minimum GB Minimum UB	Minimum GB Minimum UB	Minimum GA Minimum UA

Product colors in this brochure are shown as close as possible to the actual products. However, different lighting conditions and other technical aspects can cause variation of colors and shapes in the images. Please refer to actual products for colors and shapes.

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Test Description	Test Method	International Standard ISO 13006:2012 (E)	Bangladesh Standard BDS ISO 13006 2006	Akij Ceramics Value
Dimensional & surface quality				
Length & width, deviation in %	ISO 10545 2	±0.75%	+0.6% to 0.3%	±0.3%
Thickness, deviation in % of the average thickness		±10%	±10%	±5%
Straightness of sides, maximum deviation from straightness in %		±0.3%	±0.3%	±0.3%
Rectangularity, maximum deviation in %		±0.5%	±0.3%	±0.3%
Surface flatness, maximum deviation from the surface flatness in %				
a) centre curvature, related to diagonal,		+0.5% to 0.3%	+0.5% to 0.3%	+0.5% to 0.3%
b) edge curvature, related to the work size, c) warpage, related to diagonal,				
Surface quality		A minimum of 95% of visible	A minimum of 95% of the tiles shall be free from visible defects	Minimum of 98% free from visible defects
Physical properties				
Water absorption, % by weight	ISO 10545 3	Average >10%, Individual minimum 9%	Average >10%, Individual minimum 9%	10% to 15%
Modulus of rupture, in N/mm ²	ISO 10545 4	≥15	≥15	≥16
Thermal shock resistance	ISO 10545 9	Test method available	Test method available	Resistant
Crazing resistance, for glazed tiles	ISO 10545 11	Required	Required	Resistant
Frost resistance	ISO 10545 12	Required	Required	Resistant
Chemical properties				
Resistance to staining a) glazed tiles;	ISO 10545 14	For glazed tile: Min. Class 3	For glazed tile: Min. Class 3	For glazed tile: Min. Class 4
Resistance to chemicals Resistance to low concentrations of acids and alkalis a) glazed tiles;	ISO 10545 13	Test method available	Test method available	No damage
Resistance to high concentrations of acids and alkalis (except HF) a) glazed tiles;	ISO 10545 13	Test method available	Test method available	No damage

Dry pressed ceramic tiles
Technical Specification
ISO 13006:2012 (E), BDS ISO 13006:2006; Group B III (E>10%)
Work size: 300x500 mm / 300x600 mm / 200X600mm

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Exclusive Experience Centre ——

Dhaka

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